

ZrO ₂	0-8%
K ₂ O	0-8%.

26. (Twice Amended) The composition of claim 19, comprising the following components:

SiO ₂	55-75%
Na ₂ O	4.5-8%
K ₂ O	2.9-8%
CaO	7-11%
Al ₂ O ₃	0-7%
ZrO ₂	0-8%
MgO	0-5%.

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62 27. (Amended) The composition of claim 19 comprising the following components:

SiO ₂	55-75%
ZrO ₂	3-8%
Na ₂ O	4.5-8%
K ₂ O	3.5-7.5%
CaO	7-11%
Al ₂ O ₃	0-5%.

28. (Amended) The composition of claim 19, comprising the following components:

SiO ₂	64.5-75%
ZrO ₂	3-7.5%
Na ₂ O	5-9%
K ₂ O	3.5-7.5%
CaO	5-11%
SrO	3-7%
Al ₂ O ₃	0-1%
MgO	0-2%
BaO	0-1.5%.